Applicants

: Philippe BERTHAUD et al.

Serial No.

Filed

: Herewith

For

: LASER WELDING FOR DRUM BASE

Art Unit

Examiner

## PRELIMINARY AMENDMENT

Hon. Assistant Commissioner for Patents,

Washington, D.C. 20231

Sir:

Please amend the application noted above as follows.

## In the Drawings:

The Examiner's authorization is requested to allow a change to Figure 4, marked in red on the accompanying drawing sheet. The requested change is to show applicants' laser beam location for the recited Through Welding method.

## In the specification:

Page 1, line 7, insert the following as a section heading:

--BACKGROUND OF THE INVENTION--

Page 1, line 22, insert the following paragraph:

## --SUMMARY OF THE INVENTION

The present invention provides a solution which is economical and which facilitates accurate drum mounting.--

Page 2, line 15, insert as a section heading:

-- BRIEF DESCRIPTION OF THE DRAWINGS--